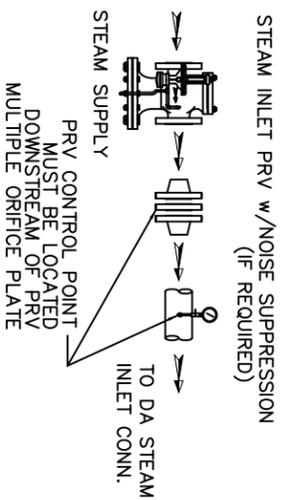


ITEMS TO SHIP LOOSE

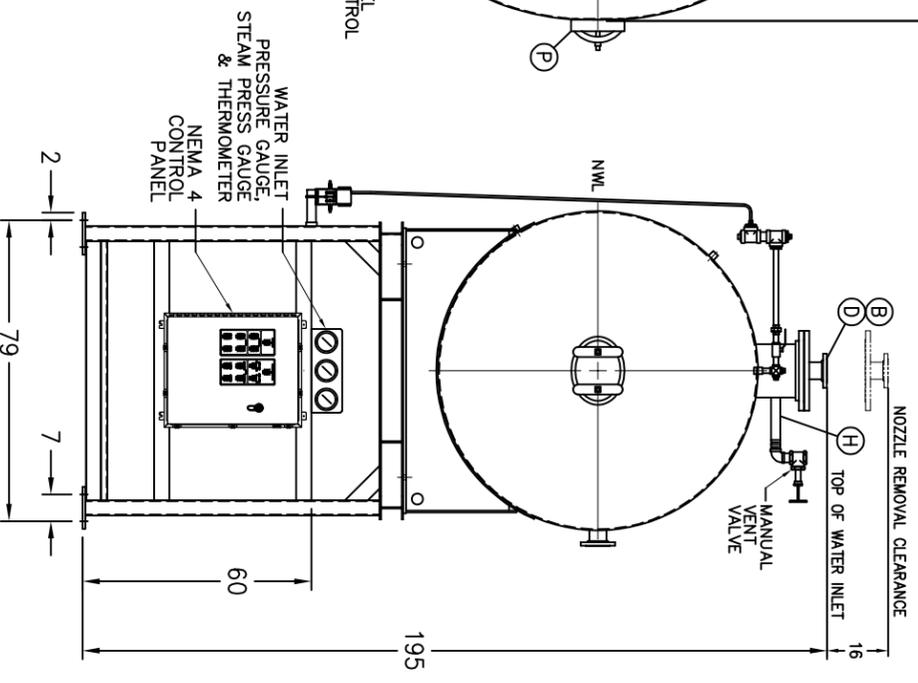
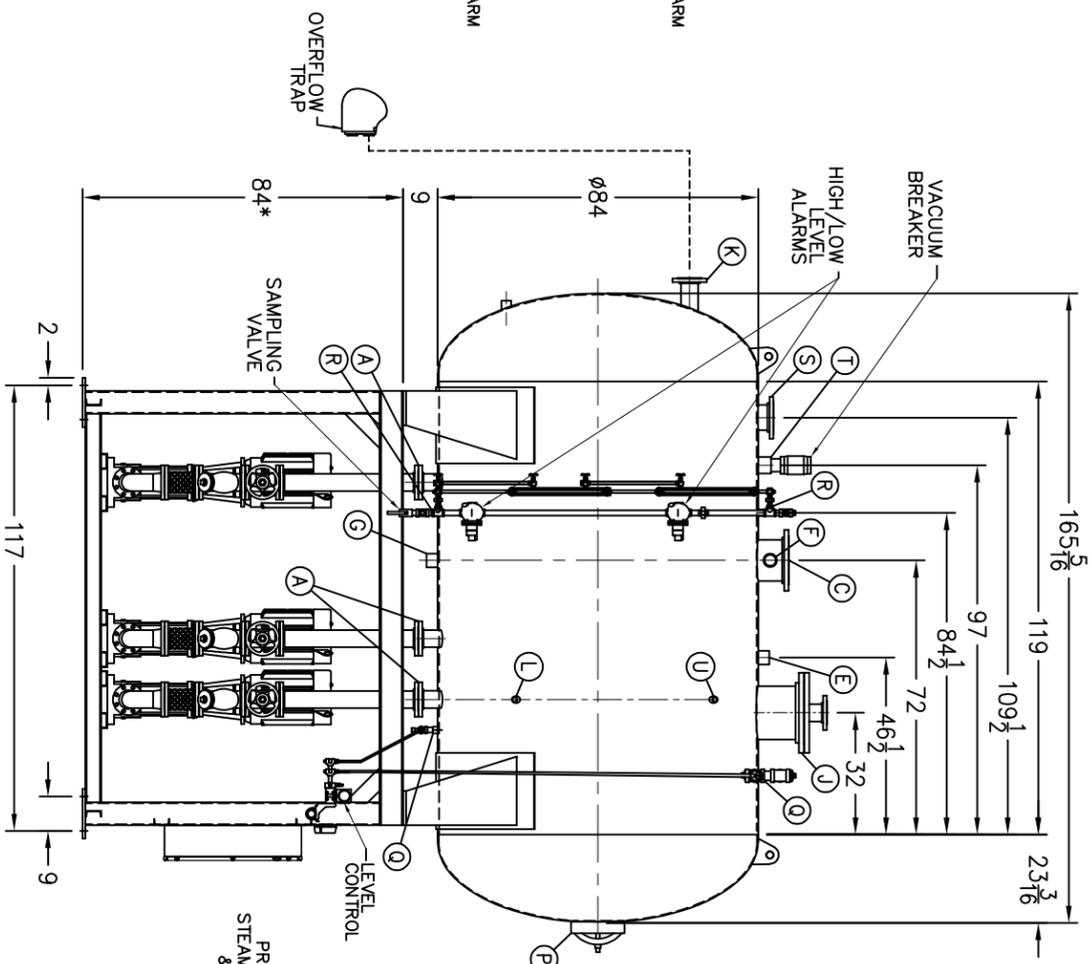
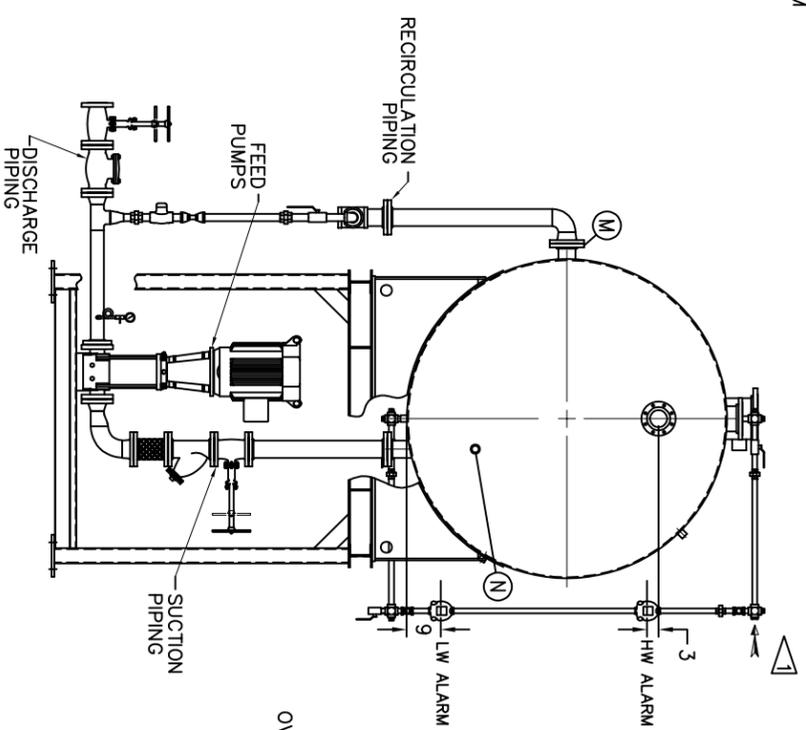


- (D) LOW TEMP. RETURN (<180 F)
- (E) MEDIUM TEMP. RETURN (180-227 F)
- (F) HIGH TEMP. RETURN (>227 F)

* STAND HEIGHT SUBJECT TO PUMP NFPA REQUIREMENTS
PUMPS SIZED TO SPECIFIC JOB REQUIREMENTS.
ALL COMPONENTS CONTINGENT UPON FINAL ENGINEERING.
PANEL SIZE MAY VARY DEPENDING ON JOB REQUIREMENTS.

DEAERATOR TANK CONNECTIONS

- A. (4) PUMP SUCTION 4 FLG. IN.
- B. (1) WATER INLET 4 FLG. IN.
- C. (1) STEAM INLET 10 FLG. IN.
- D. (1) LOW TEMP. RETURN 4 FLG. IN.
- E. (1) MED TEMP RETURN 2 1/2 IN.
- F. (1) HI TEMP RETURN 2 1/2 IN.
- G. (1) DRAIN 2 1/2 IN.
- H. (1) MANUAL VENT 2 IN.
- J. (1) VENT CONDENSOR 14 FLG. IN.
- K. (1) OVERFLOW 4 FLG. IN.
- L. (1) THERMOMETER 1 IN.
- M. (1) RECIRCULATION 4 FLG. IN.
- N. (1) CHEMICAL FEED 1 1/2 IN.
- P. (1) MANWAY 12 X 16 IN.
- Q. (2) LEVEL CONTROLS 2 IN.
- R. (2) LEVEL ALARMS 2 IN.
- S. (1) RELIEF VALVE 6" 300# FLG. IN.
- T. (1) VACUUM BREAKER 3 IN.
- U. (1) AUX CONNECTION 1 IN.



RATING & CAPACITIES	
DA TYPE	SPRAY
CAPACITY	125,000 LBS./HR
DA SECTION CAPACITY	2,750 GALS.
DA STORAGE CAPACITY	11 MINUTES MIN.
DESIGN PRESSURE	50 PSIG STEAM
DESIGN TEMP.	400° F
DEAERATION	.005 CC/LITER
OPERATING PRESSURE	5 PSIG
DRY WEIGHT.	9,377 LBS
OPERATING WEIGHT.	23,931 LBS
FLOODED WEIGHT.	34,143 LBS
THE ABOVE WEIGHTS DO NOT INCLUDE PUMPS, TRIM OR CONTROL PANEL.	
SHIPPING WEIGHT	
TANK (EMPTY)	7,242 LBS.
STAND/PUMPS	10,975 LBS.

LTR.	DATE	REVISIONS	BY

NOTES

1. ALL CONTROLS MOUNTED AS PER SPECIFICATION SHEET.
2. SPECIFICATION SHEET TAKES PRIORITY OVER DRAWING.
3. ALL DIMENSIONS ARE ±1" UNLESS OTHERWISE NOTED.
4. DA TANK DESIGN CODE ASME SECTION VIII, DIV 1
5. DEAERATE ALL LOADS FROM 3% TO 100% OF RATED OUTLET CAPACITY
6. ELIMINATE TITRATABLE FREE CARBON DIOXIDE TO 0.
7. CORROSION ALLOWANCE 1/16"
8. TANK SEPARATED FROM STAND FOR SHIPMENT.
9. SUPERIOR BOILER, INC. RESERVES THE RIGHT TO FURNISH TRIM SHOWN OR AN EQUAL SUBSTITUTE AS DETERMINED BY SB.

THIS DRAWING IS THE PROPERTY OF SUPERIOR BOILER AND SHALL NOT BE REPRODUCED IN PART OR IN WHOLE, AND NONE OF ITS INFORMATION SHALL BE REVEALED WITHOUT PERMISSION OR TO THE DETRIMENT OF THE OWNER, IT MUST BE RETURNED UPON REQUEST.

SOLD TO: SB

JOB: SB

DRAWN BY: DATE CHECKED BY: DATE

DRAWING NAME: DEAERATOR, SPRAY

MODEL NO: SS125Q155-125

SIZE: 2,750 GALLONS

SCALE: 1/48

DRAWING No

